

SS 304 3/8

Work Order ID 110097

110097

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December-17-13 9:14:55 AM

Item ID: D3759-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bushing
 Start Date: 12/17/13 Start Qty: 160.00 *160* Cust Item ID:
 Required Date: 12/18/13 Req'd Qty: 160.00 *160* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3759	Rev A

100	Hardinge CNC LATHE SMALL	0.00				160	Ø		
100									
Hardinge	Memo	0.00	FK	13/12/21					
Hardinge CNC Lathe Small	Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759								
	DO NOT Deburr ENDS								

110	QC2- Inspect parts off machine FAI/FAIB	0.00				160	Ø		
110									
QC	Memo	0.00	FK	13/12/21					
Quality Control									

120	QC8- Inspect parts - second check	0.00				160	Ø		
120									
QC	Memo	0.00							
Quality Control									
									DAS 40 9-89 13/12/28

Work Order ID 110097

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December-17-13 9:14:55 AM

Item ID: D3759-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bushing

Start Date: 12/17/13 Start Qty: 160.00

160

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 160.00

160

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: WWF 004 0.00

130

Packaging

Memo

0.00

160x

DAS
43
9-89

14-01-09

Packaging

*****STOCK IN BASKET CELL*****

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

14-01-10

14-01-09

14-01-10

Picklist Print

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Work Order ID: 110097

Parent Item: D3759-1

Start Date: 12/17/13

Required Date: 12/17/13

Parent Item Name: Bushing

Start Qty: 160.00

Required Qty: 160.00

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375 304 ROUND BAR 0.375		Purchased	No			110	f	53.4640	0.0725	12.210528			

Location

Loc Qty

Loc Code

MAT029

53.464

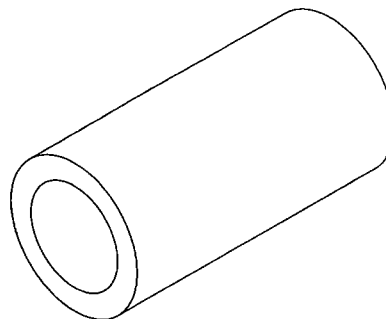
125585

1.364

M127015

52.1

12.22 ' Fk 13/12/22



D3759-1 BUSHING

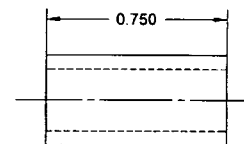
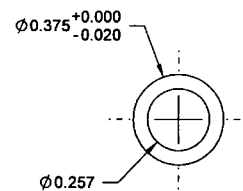
116097

RELEASED
18-03-17 MPO

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A	NEW ISSUE	AJS	08.03.03
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS	DRAWING NO.	REV. A
CHECKED	ME	D3759	SHEET 1 OF 2
MFG. APPR.	MPO	TITLE	SCALE
APPROVED	MPO	BUSHING	NTS
DE APPR.	MPO		
DATE	08.03.03	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



D3759-1 BUSHING

RELEASE
08.03.17

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ME	DRAWING NO.	REV. A
MFG. APPR.	ME	D3759	SHEET 2 OF 2
APPROVED	ME	TITLE	SCALE
DE APPR.	ME	BUSHING	NTS
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